

Serial No. 10/658,306, filed 9/9/2003

Amendments to the Specification:

Please amend paragraph 27 as follows:

- [27] Another example slider frame 12 is shown in Figure 7. The slider frame 12 includes longitudinal members 14 with a structure 15 interconnecting the longitudinal members 14. The structure 15 may be formed by spaced apart first 58 and second 60 horizontal plates secured to one another by vertical members 62, 64, and 66. The vertical members 62, 64, 66 are secured to the plates 58 and 60 by weld beads 50. The plates 58 and 60 and the vertical members 62, 64, and 66 form an I-beam cross-section in some locations and a C-channel cross-section in other locations for the embodiment shown. The plate 58 and 60 form a continuous wall that defines angled portions 34' that converge to a central portion 32'. A lateral portion 40' is also formed as part of the continuous wall and extends in opposing directions from the central portion ~~42'~~ 32'.